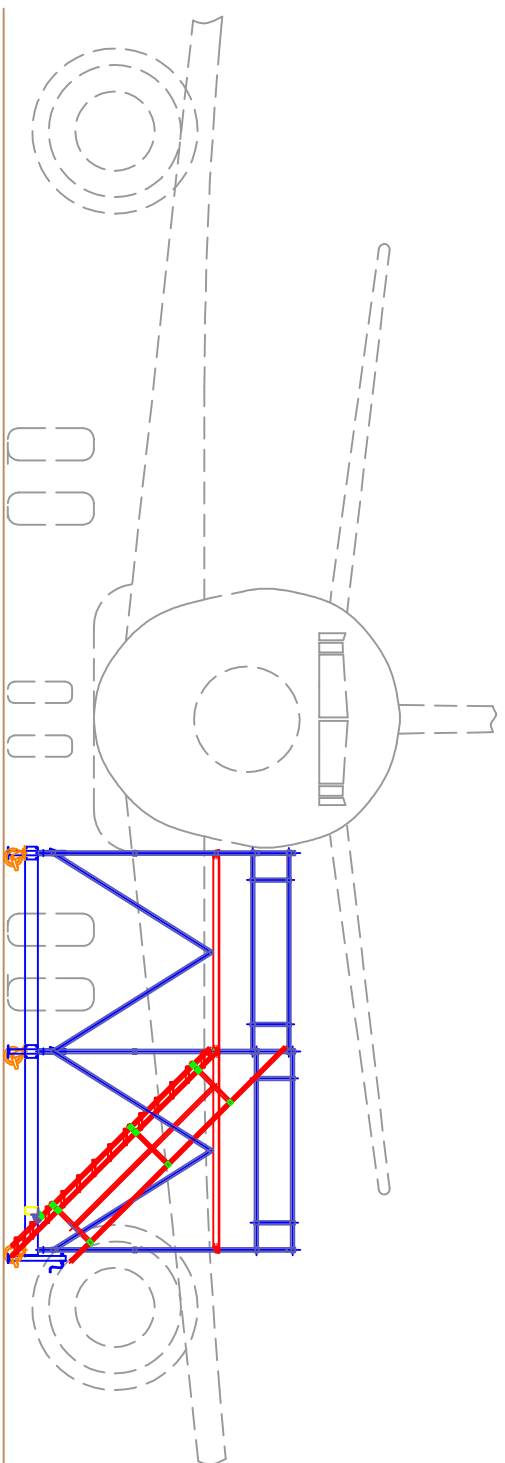
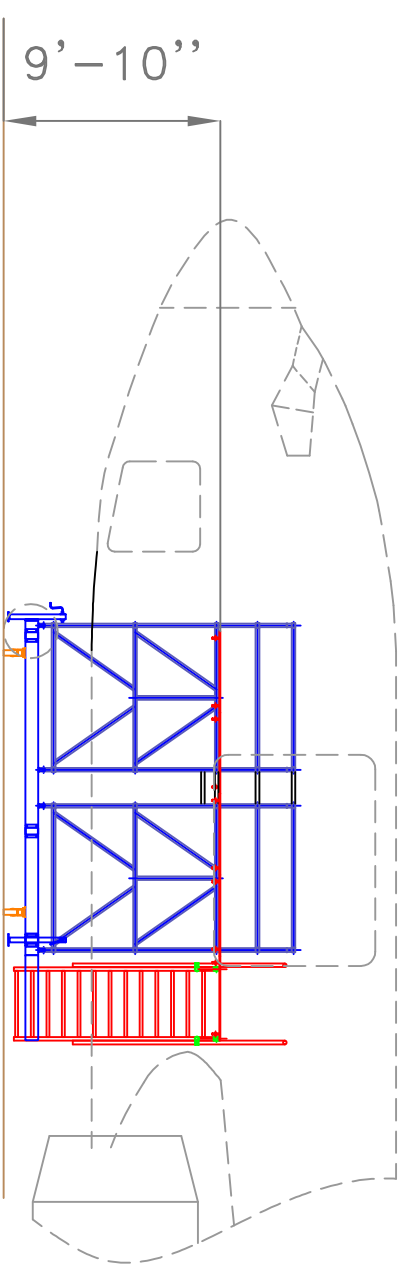


FRONT VIEW

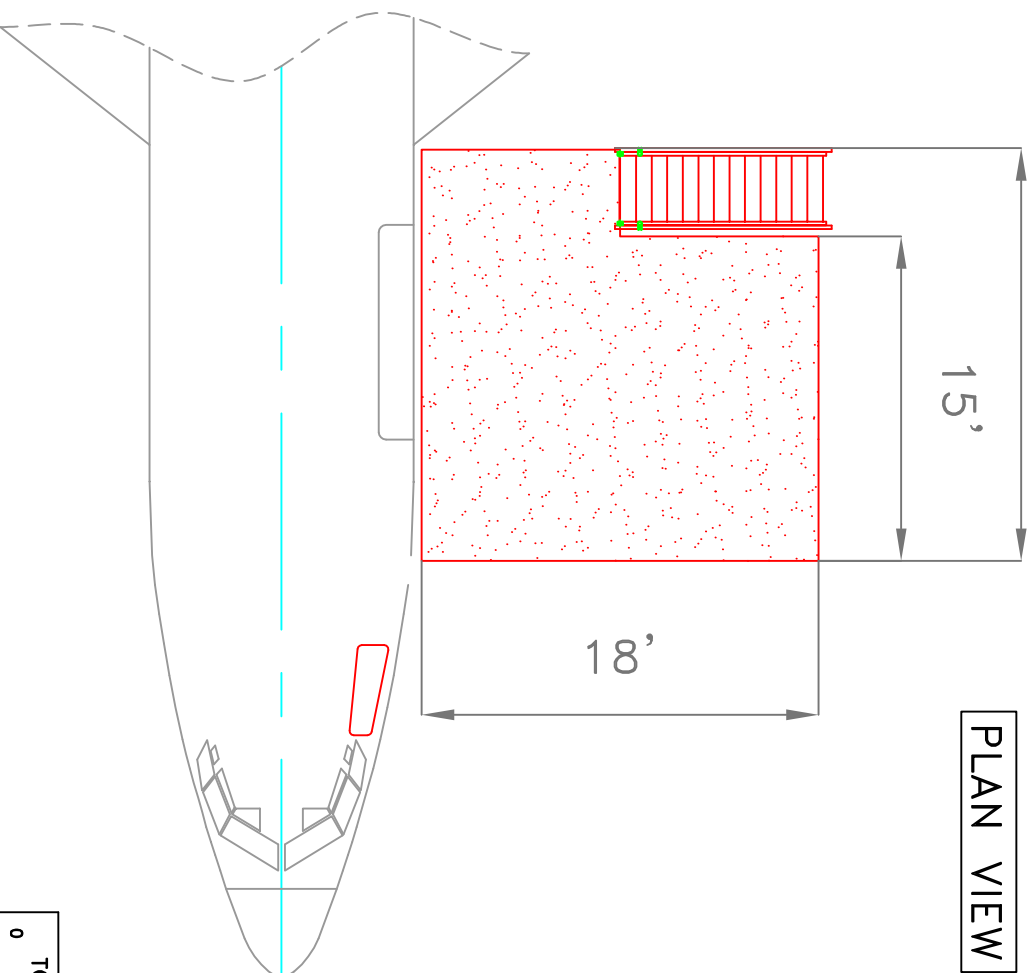


SIDE VIEW



18'-8"

PLAN VIEW



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TOLERANCES		DRAWN	DATE	MAT'L	MATERIAL
0	- 6mm : ±0.1	AM	25JUN09		
6	- 30mm : ±0.2	SCALE			
30	- 120mm : ±0.3				
120	- 315mm : ±0.5				
315	- 500mm : ±0.8				
>	500mm : ±1.0				
	ANGLE : ±1°				
		INSTANT UPRIGHT		INSTANT UPRIGHT, UNIT S1	
		PARK WEST		DUBLIN 12	
				BOEING CARGO DOOR STAND	
				NUMBER	
				SHT 4	