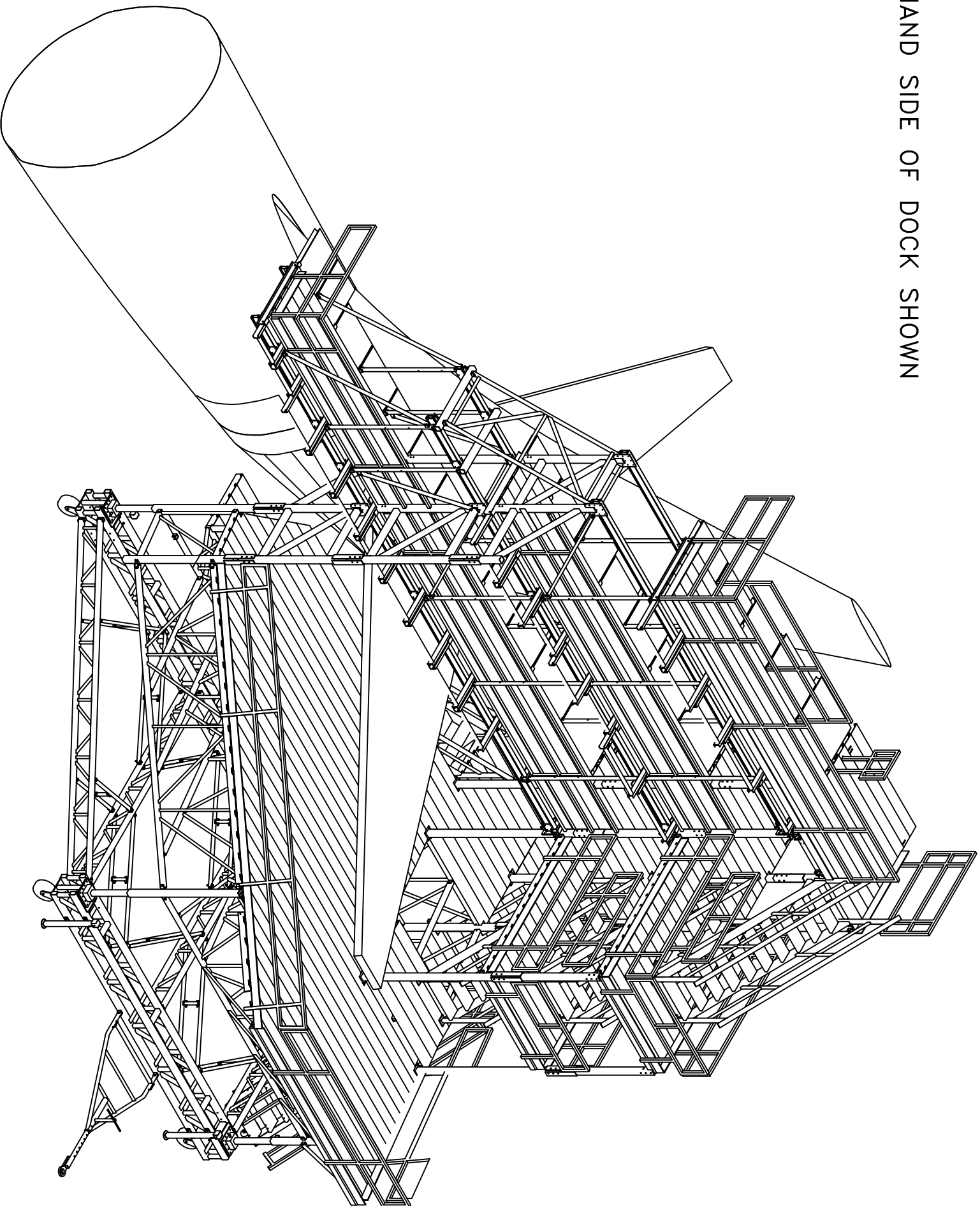


LEFT HAND SIDE OF DOCK SHOWN



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<p>TOLERANCES</p> <p>0 - 6mm : ±0.1</p> <p>6 - 30mm : ±0.2</p> <p>30 - 120mm : ±0.3</p> <p>120 - 315mm : ±0.5</p> <p>315 - 500mm : ±0.8</p> <p>> 500mm : ±1.0</p> <p>ANGLE : ±1°</p>		<p>DRAWN AM</p>	<p>DATE 24JUN09</p>	<p>MAT'L MATERIAL</p>
		<p>SCALE —</p>	<p>CHK —</p>	<p>NAME INSTANT UPRIGHT, UNIT S1</p>
				<p>NUMBER FULL TAIL DOCK</p>
				<p>SHT 1</p>

<p>INSTANT UPRIGHT PARK WEST DUBLIN 12</p>	<p>INSTANT UPRIGHT, UNIT S1</p>
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